



Luminescence Properties of Oxyfluoride Glass and Glass-ceramic Doped with Y^{3+} Ions

L. Farahinia, M. Rezvani *

Department of Materials Science and Engineering, University of Tabriz, Tabriz, Iran

PAPER INFO

Paper history:

Received 08 December 2014

Accepted in revised form 28 January 2015

Keywords:

oxyfluoride glass- ceramic
CaF₂ nanocrystals
yttrium emission
luminescence

ABSTRACT

Oxyfluoride glass- ceramics containing CaF₂ nano- crystals doped with Y^{3+} ions were prepared by one- step crystallization of SiO₂- Al₂O₃- CaO- CaF₂ glasses at different temperatures. X-ray diffraction (XRD) results have revealed that CaF₂ was the only precipitated crystalline phase in glass- ceramic samples. According to the XRD results, a glass- ceramic was selected as the best sample in order to compare its optical properties with basic glass. Photoluminescence (PL) and UV-Vis spectra are utilized to check optical properties of glass and glass- ceramic samples. A broad emission band in the visible region was determined, which was stronger in the glassy sample. Scanning electron microscopy (SEM) observation and EDX (Energy-dispersive X-ray spectroscopy) results establish the doorway of Y^{3+} ions into just some of the crystals embedded in the glassy matrix, that was the rational reason of photoluminescence intensity decrease in glass-ceramic.

1. INTRODUCTION

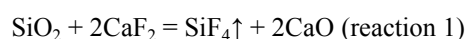
Although fluoride glasses are enticing materials for photonic applications due to their high transparency and low phonon energy^[1-2], fabrication issues and low thermal, chemical and mechanical properties of them are undeniable^[3-4]. On the other hand oxide glasses, in contrary to their high phonon energy, are additional stable and have higher mechanical properties^[5-6]. Wang and Ohwaki^[3] have introduced replacement transparent oxyfluoride glass- ceramics containing Pb_xCd_{1-x}F₂ crystals. These noble glass- ceramics offer a fluoride environment for dopants like rare- earth ions in addition to the favorable stability properties of oxide glasses^[7]. Among the different fluorides, CaF₂ is more preferable due to the high transparency from 0.13 to 9.5 μm, refractive index compatibility with the aluminosilicate glass matrix and high solubility of rare-earth ions^[8-10]. Therefore, rare-earth ions doped transparent oxyfluoride glass- ceramics containing CaF₂ nanocrystals have attracted abundant attention and became probable candidates for optical applications.

Different rare- earth ions are doped to those glasses and glass- ceramics with the aim of learning the luminescence and upconversion properties of them; however, to our data, there is no report of using Y^{3+} and

investigating its luminescence properties. Among the various rare earth elements, yttrium has shown vital influence on optical properties of different glassy systems attributable to existence of encompassing ligand field of 4d outer-shell electrons of yttrium. In addition, reporting associate and degree uncommon and robust emission in visible region of Y^{3+} ions indifferent hosts^[23, 24], which are associated with the electronic transitions within the 4d orbitals, made the authors enthusiast of studying the luminescence properties of the Y^{3+} doped oxyfluoride glass and glass- ceramic. In present study oxyfluoride glass and glass- ceramics containing CaF₂ nanocrystals doped with Y^{3+} ions were prepared successfully. Besides, luminescence behavior of both glassy and glass-ceramic samples in presence of Y^{3+} was mentioned.

2. EXPERIMENTAL PROCEDURES

The designated composition of glasses containing different amounts of Y₂O₃ (weight ratio) is given in Table 1. The mentioned composition is the most typical one, which is reported by several alternative scientists^[4, 8, 11-14]. As Table 1 shows, in addition to the SiO₂, Al₂O₃ and CaF₂, the three main constituents, CaO was used. In fact, according to reaction 1, replacing some amounts of CaF₂ by CaO prevents the loss of F⁻ ions^[15-16].



*Corresponding Author's Email: m_rezvani@tabrizu.ac.ir (M. Rezvani)

TABLE 1. Chemical composition of glasses containing different amounts of Y_2O_3 (weight ratio)

Composition (weight ratio)	SiO ₂	Al ₂ O ₃	CaO	CaF ₂	Y ₂ O ₃	As ₂ O ₃	Sb ₂ O ₃	K ₂ O
GY0.5	37.26	28.11	7.73	26.89	0.5	0.2	0.2	4.5
GY1	37.26	28.11	7.73	26.89	1	0.2	0.2	4.5
GY1.5	37.26	28.11	7.73	26.89	1.5	0.2	0.2	4.5

To obtain bubble free samples, Sb₂O₃ and As₂O₃ were used as purification agents. K₂O was applied to the batch to own appropriate melts. Different amounts of Y₂O₃ (0.5, 1 and 1.5 (weight ratio)) were added in order to introduce Y³⁺ ions. 50 g of batch was mixed and melted in alumina crucibles at 1450 °C for 1 hour in an electric furnace.

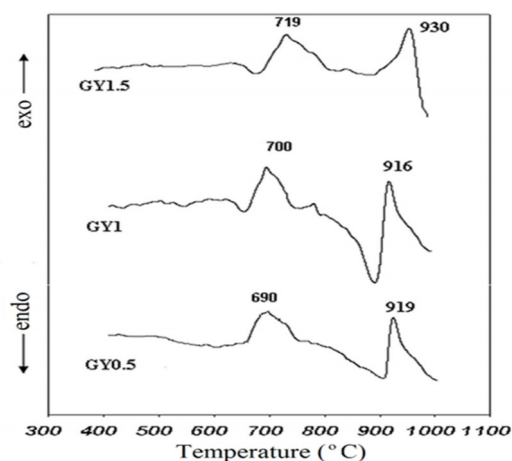
Crucibles were covered by alumina plates and quite high heating rate for melting process (15°C/min) was applied, in order to control the fluoride loss to some extent. Then preheated stainless steel molds at 500°C, were used to form the molten glass. Finally glassy discs with 0.5 cm thickness were prepared. For releasing the internal stresses of samples, annealing at 500°C for 30 min was carried out. On the basis of Differential thermal analysis (DTG- 60AH Shimadzu) results, crystallization temperatures were determined. The samples were crystallized at different temperatures ranging from crystallization peak temperature to 850°C in order to get an appropriate glass-ceramic. The precipitated crystalline phase in glass- ceramics was identified by X-ray diffraction (XRD, Siemens D-500). UV-Vis absorbance and Photoluminescence (PL) spectra of both glass and glass-ceramic samples were recorded by absorbance spectrometer (spectroscope) (UV-Vis Shimadzu 1700) and spectrofluorometer (Shimadzu RF-540), respectively. Scanning electron microscope (SEM) sample preparation consisted of polishing, etching in a 5% HF solution for 30 seconds and, applying gold-coat. At the end, SEM observation and EDX analysis of the prepared sample was carried out by Tescan MIRA3 FEG-SEM.

3. RESULT AND DISCUSSION

3.1. Differential Thermal Analysis (DTA) and choosing the Optimized Glass Sample

DTA curves with the heating rate of 10 (°C/min) for glasses with different amounts of Y₂O₃ are presented in Figure 1. In keeping with the previous reports [16-21], the appearance of two exothermic peaks in DTA results was expected. The primary peak is attributed to the crystallization of CaF₂ in several references. In contrast, there is no clear interpretation of second peak at about 900°C. Some believe that it is related to the crystallization of CaAl₃O₆F [16] and a few others have not made any convincing argument on the issue [17-19]. As it is obvious in the DTA plots, the entrance of Y³⁺ ions into the glass network will increase the crystallization peak temperature of CaF₂ from 690 to

719°C. This outcome can be related to the network forming role of Y₂O₃ in glass structure. In other words, since crystallization mechanism of CaF₂ may be a three-dimensional crystal growth process controlled by the diffusion [16], more (bridging oxygen's) BOs created by Y₂O₃ dopant will increase the viscosity and consequently, decrease the mobility of ions. Thus, crystallization temperature shifts to higher temperatures.

**Figure 1.** DTA curves of oxyfluoride glasses doped with various amounts of Y₂O₃.

On the other hand, as it will be shown in section 3.3, according to UV-Vis absorption spectra (Figure 3(a)), the absorption has increased at the side of the rise of Y₂O₃ content. One can conclude that the creation of more BOs in the glass structure prohibits the optical transmission. Considering the fact that Y₂O₃ plays a network modifier role in the structure of under- study glasses, lower crystallization temperature and higher transparency of sample containing 0.5 weight ratio, glass GY0.5 was chosen as the suitable basic glass. Therefore, with the aim of preparing glass- ceramics containing CaF₂ Nano crystals, the glass sample GY0.5 was heat treated at different temperatures ranging from the primary crystallization peak (about 690°C) to 850°C at which the glass-ceramic sample had completely lost its transparency. Crystallization conditions and crystal size of samples are tabulated in Table 2.

TABLE 2. Crystallization temperatures and crystal size of glass-ceramic samples obtained from heat-treating of glass GY0.5 with the heating rate of 10 (°C/min) for 2 hours.

Sample Code	Crystallization Temperature (°C)	Crystal Size (nm)
GCY0.5-690	690	10.53
GCY0.5-700	700	15.60
GCY0.5-725	725	17.07
GCY0.5-750	750	20.39
GY0.5-775	775	33.56
GCY0.5-800	800	41.75
GCY0.5-825	825	49.09
GCY0.5-850	850	49.74

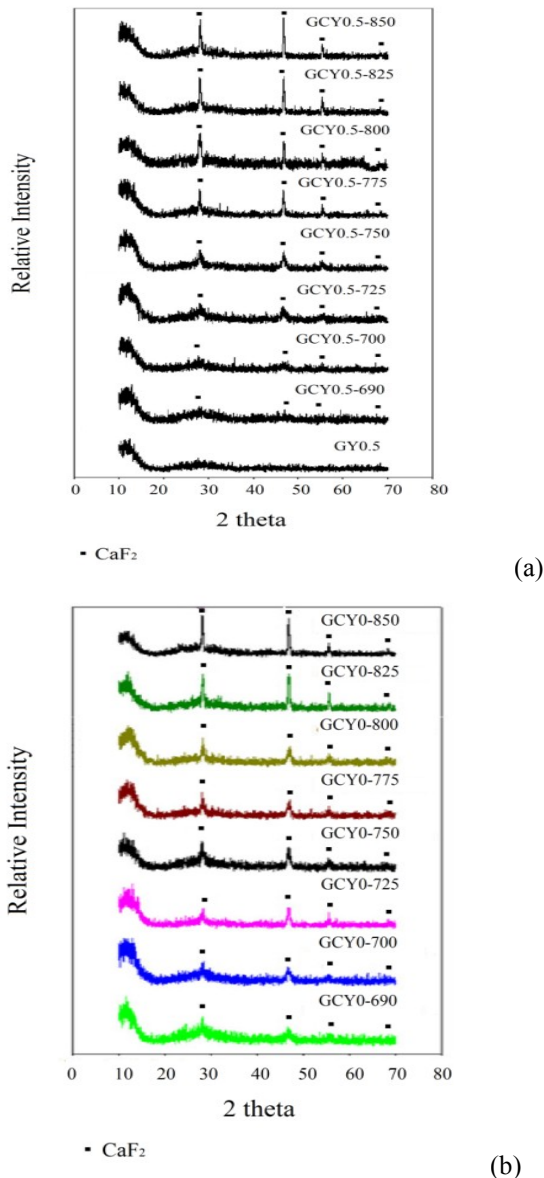
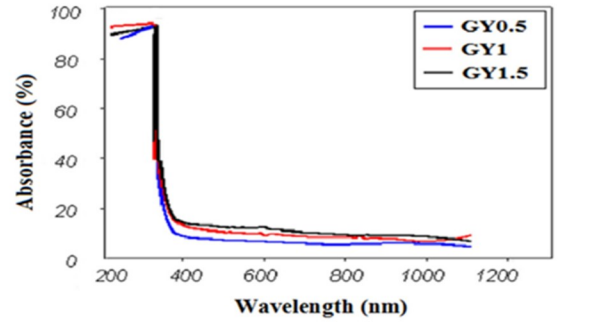


Figure 2. XRD patterns of (a) glass GY0.5 and heat treated glasses at different temperatures (b) GY0 glass heat treated at different temperatures.

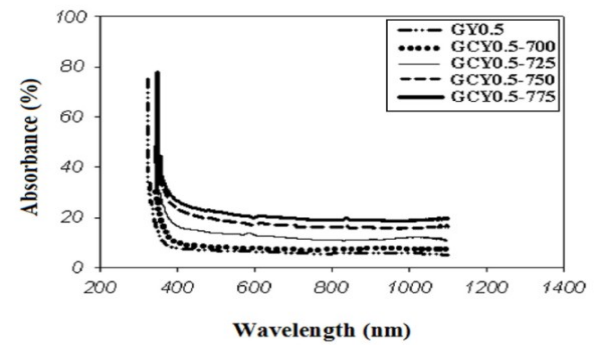
3.2. X-ray diffraction (XRD) patterns XRD patterns of the glass GY0.5 and crystallized specimens are shown in Figure 2(a). As it is illustrated in the patterns, there is no peak indicates that no unfavorable crystallization have occurred throughout the preparation of the glass. All peaks appeared in XRD patterns of crystallized samples are assigned to CaF_2 crystals (ICDD: 00-0.35-0816). Considering the crystal system of CaF_2 , the three main peaks of CaF_2 are related to planes (111), (220) and (311), respectively. Therefore, the lattice parameter (a) of precipitated CaF_2 crystals is calculable using equation (1).

$$1/d^2 = (h^2 + k^2 + l^2) / a^2 \quad (1)$$

In order to investigate the impact of Y^{3+} ions on the lattice parameter of precipitated CaF_2 crystals, oxyfluoride glasses with no Y_2O_3 dopant (GY0) was crystallized under the similar condition of GY0.5 glass. The XRD results of the crystallized GY0 glass at different temperatures are presented in Figure 3(b).



(a)



(b)

Figure 3. (a) UV-Vis spectra of the glasses containing different amounts of Y_2O_3 . (b) glass GY0.5 and glass-ceramic samples

The calculated lattice parameters are listed in Table 3. Lattice parameter of samples without Y_2O_3 dopant is extremely close to theory (0.5462 nm). Calculated lattice parameters show a rise of crystal lattice in presence of Y^{3+} ions. In conclusion, entrance of Y^{3+} ions in to CaF_2 Nano crystals is the reason of larger lattice parameter.

TABLE 3. Calculated lattice parameters for oxyfluoride glass and glass-ceramics with and without Y_2O_3 dopant

Sample Code	(hkl)	d(nm)	a(nm)	
GCY0-690	(111)	0.3163	0.5480	
GCY0-700		0.3165	0.5483	
GCY0-725		0.3164	0.5481	
GCY0-750		0.3163	0.5480	
GCY0-775		0.3162	0.5479	
GCY0-800		0.3166	0.5484	
GCY0-825		0.3164	0.5481	
GCY0-850		0.3167	0.5485	
GCY0.5-690		(111)	0.3171	0.5493
GCY0.5-700			0.3171	0.5493
GCY0.5-725	0.3173		0.5496	
GCY0.5-750	0.3169		0.5490	
GCY0.5-775	0.3170		0.5491	
GCY0.5-800	0.3171		0.5493	
GCY0.5-825	0.3170		0.5491	
GCY0.5-850	0.3172		0.5494	

The size of CaF_2 crystals in the heat treated samples were estimated using the Scherer's equation. Among the various crystallized samples, GCY0.5-775 had acceptable transparency and crystal size (about 30nm), which make it appropriate for further analyses.

3.3. UV-Vis Spectra Figure 3(a) and (b) show the UV-Vis absorption spectra of oxyfluoride glasses with different amounts of Y_2O_3 and glass GY0.5 and some of the related glass-ceramic samples within the 300-1100 nm range, respectively. As mentioned in section 3.1. network modifier role of Y_2O_3 has decreased the transparency in samples with higher amounts of Y_2O_3 .

According to Figure 3(b), attributable to the crystallization, the transparency has decreased for glass-ceramics [13]. In addition, absorption edge of glass-ceramic GCY0.5-775 is obviously shifted to longer wavelength. It may be caused by the reduction number of non-bridging fluorine (NBF) in the residual glassy phase when the CaF_2 crystalline phase precipitates [11].

3.4. Photoluminescence (PL) Study PL study was also applied to analysis the differences between the luminescence behavior of GY0.5 and GCY0.5-775. Although rare-earth ions with no 4f electrons, e.g., Y^{3+} don't have any electronic energy levels that will induce excitation and luminescence processes in or close to the visible region [22], luminescence emissions of Y^{3+} ions are reported by other researchers [23-24]. PL results of the under study samples is presented in Figure 4. which are the same as the previous reports.

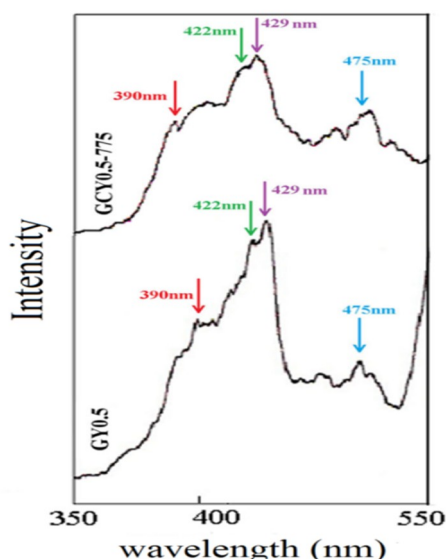


Figure 4. PL spectra of the glass GY0.5 and glass-ceramic GCY0.5-775.

Both 360 and 254nm wavelengths are used as excitation wavelengths of rare earth ions; however, in present study, because of the occurrence of luminescence

emission of Y^{3+} around 420nm, the wavelength 250nm was chosen as excitation wavelength to prevent (to stop) their overlapping.

In PL spectra, it is observed two bands at about 422 and 429nm accompanied by other weaker peaks. The peaks at about 420 nm are attributed to the electronic transitions within the 4d orbitals. In other words, Y^{3+} led to the creation of secondary energy levels among the band gap and consequently emits a light in visible region [23-24]. Unlike the results of other authors [25-27], glass-ceramic did not exhibit stronger emission than glass. In fact, non-controlling one-step crystallization provokes the entrance of Y^{3+} ions into just some of the CaF_2 crystals. As a consequence, throughout the PL process, Y^{3+} ions stayed in the glassy matrix are excited along with ions in crystals and because of the high phonon energy of aluminosilicate glassy matrix, the resultant emission decreases considerably.

3.5. SEM Study and EDX Analysis The SEM image of glass-ceramic GCY0.5-775 is shown in Figure 5. This image somehow confirms the entrance of Y^{3+} ions into just some crystals by depicting that some crystals are larger, i.e., the increase in size of some crystals substantiates the incorporation of dopant ions. The peak of yttrium in EDX spectra of a crystal A with larger size (Figure 6.) ascertains the incorporation of dopant ions into CaF_2 crystals, which is in agreement with XRD calculations of lattice parameter. It should be noted that appearance of weak peaks of Al and Si in EDX spectra is due to the strong effect of aluminosilicate glassy matrix.

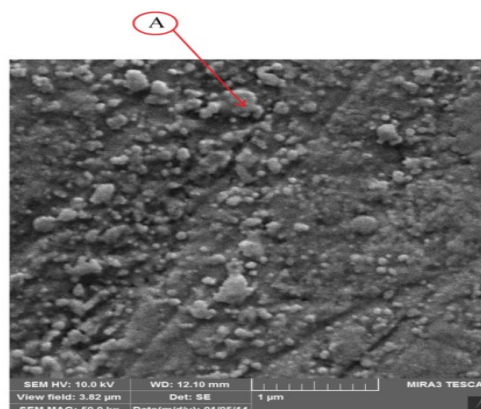


Figure 5. SEM image of glass- ceramic GCY0.5-775

4. CONCLUSIONS

In summary, Y^{3+} ions doped oxyfluoride glass was prepared by means of the common melting method. Optically transparent glass-ceramics were produced by crystallization of the GY0.5 glass at different temperatures. CaF_2 was the only crystalline phase in all of the glass-ceramics. GCY0.5-775 was selected as the

best crystallized sample in order to compare with the basic glass. Both amorphous and crystallized samples showed an emission in visible range, however despite our expectation, the emission of glass-ceramic was weaker. This outcome was attributed to the entrance of Y^{3+} ions to just some of the CaF_2 crystals embedded in the glassy matrix, which was arose from the non-controlling one-step crystallization process. Larger size of some crystals in the SEM images and results of EDX analysis confirmed the mentioned claim.

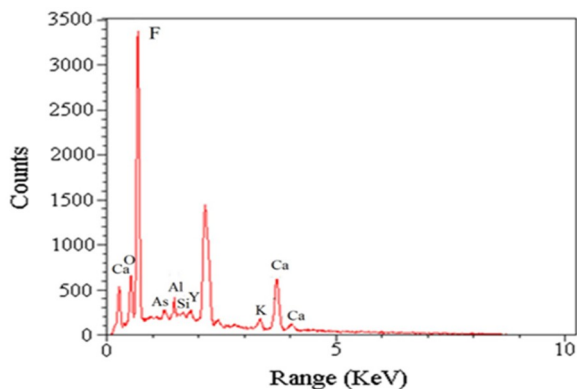


Figure 6. EDX analysis of crystal A.

REFERENCES

- Nazabal, V., Poulain, M., Olivier, M., Pirasteh, P., Camy, P., Dualan, J.-L., Guy S., Djouama T., Boultafaia, A. and Adam, J. L., "Fluoride and oxyfluoride glasses for optical applications", *Journal of Fluorine Chemistry*, Vol. 134, (2012), 18-23.
- Stevenson, A.J., Serier- Brault, H., Gredin, P. and Mortier, M., "Fluoride materials for optical applications: Single crystals, ceramics, glasses and glass- ceramics", *Journal of Fluorine Chemistry*, Vol.132, No. 12, (2011), 1165-1173.
- Wang, Y. and Ohwaki, J., "New transparent vitroceramics codoped with Er^{3+} and Yb^{3+} for efficient frequency upconversion", *Applied Physics Letters*, Vol. 63, No. 24, (1993), 3268-3270.
- Kishi, Y. and Tanabe, S., "Infrared- to- visible upconversion for rare- earth doped glass ceramics containing CaF_2 crystals", *Journal of Alloys and Compounds*, Vol. 408-412, (2006), 842-844.
- Goncalves, M. C., Santos, L. F. and Almedia, R.M., "Rare-earth-doped transparent glass ceramics", *Comptes Rendus Chimie*, Vol. 5, No. 12, (2002), 845-854.
- Zhang, X., Bureau, B., Lucas, P., Boussard- Pedel, C. and Lucas J., "Glasses for seeing beyond visible", *Chemistry - A European Journal*, Vol. 14, No. 2, (2008), 432-442.
- Galca, A.C., Preda, N., Secu, C.E., Luculescu, C.R. and Secu, M., "Spectroscopic ellipsometry investigations of Eu-doped oxy-fluoride glass and glass-ceramics", *Optical Materials*, Vol. 34, No. 8, (2012), 1493-1496.
- Babu, P., Jang, K.H., Kim, E.S., Shi, L. and Seo, H.J., "Optical Properties and White-Light Emission in Dy^{3+} -Doped Transparent Oxyfluoride Glass and Glass Ceramics Containing CaF_2 Nanocrystals", *Journal of the Korean Physical Society*, Vol. 54, No. 4, (2009), 1488-1491.
- Chen, D., Wang, Y., Ma, E., Yu, Y. and Liu, F., "Partition, luminescence and energy transfer of Er^{3+}/Yb^{3+} ions in oxyfluoride glass ceramic containing CaF_2 nano-crystals", *Optical Materials*, Vol.29, No. 12, (2007), 1693-1699.
- Hu, Z., Wang, Y., Ma, E., Chen, D. and Bao, F., "Microstructures and upconversion luminescence of Er^{3+} doped and Er^{3+}/Yb^{3+} co-doped oxyfluoride glass ceramics", *Materials Chemistry and Physics*, Vol. 101, (2007), 234-237.
- Sun, X.-Y., Gu, M., Huang, S.-M., Jin, X.-J., Liu, X.-L., Liu, B. and Ni, C., "Luminescence behavior of Tb^{3+} ions in transparent glass and glass-ceramics containing CaF_2 nanocrystals", *Journal of Luminescence*, Vol. 129, No. 8, (2009), 773-777.
- Lakshminarayana, G., Yang, R., Mao, M., Qin, J. and Kityk, I. V., "Photoluminescence of Sm^{3+} , Dy^{3+} , and Tm^{3+} -doped transparent glass ceramics containing CaF_2 nanocrystals", *Journal of Non-Crystalline Solids*, Vol. 355, (2009), 2668-2673.
- Fu, J., Parker, J.M., Flower, P.S., and Brown, R.M., " Eu^{2+} ions and CaF_2 containing transparent glass- ceramics", *Materials Research Bulletin*, Vol. 37, No. 11, (2002), 1843- 1849.
- Sun, X.-Y. and Huang, S.-M., " Tb^{3+} -activated $SiO_2-Al_2O_3-CaO-CaF_2$ oxyfluoride scintillating glass ceramics", *Nuclear Instruments and Methods in Physics*, Vol. 621, (2010), 322-325.
- Hill, R., Wood, D. and Thomas, M., "Trimethyl silylation analysis of the silicate structure of fluoro-alumino-silicate glasses and the structural role of fluorine", *Journal of Materials Science*, Vol. 34, No. 8, (1999), 1767-1774.
- Imanieh, M.H., EftekhariYekta, B., Marghussian, V., Shakhesi, S. and Martin, I.R., "Crystallization of nano calcium fluoride in $CaF_2-Al_2O_3-SiO_2$ system", *Solid State Sciences*, Vol. 17, (2013), 76- 82.
- Qiao, X., Fan, X., Wang, J. and Wang, M., "Luminescence behavior of Er^{3+} ions in glass-ceramics containing CaF_2 nanocrystals", *Journal of Non-Crystalline Solids*, Vol. 351, No. 5, (2005), 357-363.
- Aldica, G. and Secu, M., "Investigations of the non-isothermal crystallization of CaF_2 nano particles in Sm- doped oxy-fluoride glasses", *Journal of Non-Crystalline Solids*, Vol. 356, (2010), 1631-1636.
- Sung, Y.-M, "Crystallization kinetics of fluoride nanocrystals in oxyfluoride glasses", *Journal of Non-Crystalline Solids*, Vol. 358, No. 1, (2012), 36-39.
- Zhu, L., Zou, C., Luo, Z. and Lu, A., "Photoluminescence of Dy^{3+} and Sm^{3+} : $SiO_2-Al_2O_3-LiF-CaF_2$ glasses", *Physica B: Condensed Matter*, Vol. 405, No. 21, (2010), 4401-4406.
- Shinozaki, K., Honma, T., Oh-ishi, K. and Komatsu, T., "Morphology of CaF_2 nanocrystals and elastic properties in transparent oxyfluoride crystallized glasses", *Optical Materials*, Vol. 33, No. 8, (2011), 1350-1356.
- Yen, W.M., Shionoya, S. and Yamamoto, H., Phosphor handbook, p. 192, Taylor and Francis Group, USA (2006).
- Khani, V. and Alizadeh, P., "Preparation and luminescence properties of Y-doped transparent glass-ceramics containing of lithium-mica nanocrystals", *Journal of Science and Engineering*, Vol. 1, No. 2, (2013), 61-68.
- Mondal, O. and Pal, M., "Unusual and strong emission in visible region from Mn^{2+} and Y^{3+} doped ZnO nanocrystals", *Optical Materials*, Vol.35, No. 8, (2013), 1520-1525.
- Secu, M., Secu, C.E., Polosan, S., Aldica, G. and Ghica, C., "Crystallization and spectroscopic properties of Eu-doped CaF_2 nanocrystals in transparent oxyfluoride glass-ceramics", *Journal of Non-Crystalline Solids*, Vol. 355, (2009), 1869-1872.
- Zhang, W.J., Chen, Q.J., Zhang Q.Y. and Jiang, Z.H., "Enhanced 2.0 μm emission in oxyfluoride glass-ceramics containing nanocrystals MF_2 (MF_2): Ho^{3+}, Tm^{3+} (M=Ca, Ba, and La)" *Journal of Non-Crystalline Solids*, Vol. 357, (2011), 2278-2281.
- Chen, D., Wang, Y., Yu, Y., Ma, E., Bao, F., Hu, Z. and Cheng, Y., "Luminescence at 1.53 μm for a new Er^{3+} -doped transparent oxyfluoride glass ceramic", *Materials Research Bulletin*, Vol. 41, (2006), 1112-1117.