



Nb₂O₅ Nanoparticles Synthesis by Chemical Surfactant-Free Methods: Ultrasonic Assisted Approach

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ABSTRACT

In this study, spherical Nb₂O₅ nanoparticles were synthesized by a novel chemical method as a simple, robust, surfactant-free, non-toxic and widely applicable approach. In order to investigate the effect of initial concentration on particle sizes, nanoparticles with different initial concentration were synthesized. Ultrasonic assisted method was applied and the effects of ultrasonic treatment and concentration on particle sizes have been investigated. The structure and morphology of Nb₂O₅ nanoparticles were characterized by X-ray powder diffraction (XRD), Fourier transform infrared spectroscopy (FT-IR) and field emission scanning electron microscopy (FE-SEM). Particle size measurement was estimated by Digimizer software and particle size distribution was plotted. The results showed that ultrasonic treatment and different suspension concentration impact on particle sizes. Nanoparticles with average particle size of 41 nm in diameter were achieved by using 2 gr/L of Nb₂O₅ in initial suspension with ultrasonic assist.

1. INTRODUCTION

Nb₂O₅ is a highly applicable metal oxide which attracted much attention in 1940, when the Nb₂O₅ polymorphs were introduced [1]. Nb₂O₅ is a felicitous choice among the candidates for catalysis [2-4], sensors [5-7] and electrochromic devices [7-9]. Furthermore, thin films and nanostructures of Nb₂O₅ were applied in batteries, solar cells, and electronic devices [10-13].

Nb₂O₅ nanoparticles with high surface area to volume ratio result in physical and chemical properties different from its bulk state [14]. Nb₂O₅ nanostructures were synthesized by different methods such as solvothermal [15], hydrothermal [16, 17], sol-gel [18] and chemical surfactant-free method [19]. In comparison to surfactant-directed methods, solvent-controlled approaches are more robust, simple and widely applicable synthesis protocols. Furthermore, good accessibility of nanoparticle surface, non-toxicity and safety are provided through this method [20].

The studies about sonochemical synthesis indicate that ultrasonic treatment exerts an influence on morphology and particle sizes [21]

Ultrasonication leads to cavitation phenomenon that burst cavities in water to break particles in smaller sizes.

Cavitation produces high energy which causes breaking of the particles into smaller ones. The energy released by cavitation is about 10 to 100 kJ/mol which is in the range of hydrogen bonding [22].

In this research we are aiming to synthesize Nb₂O₅ nanoparticles from micropowders. This approach can be applied for other ceramic oxides, so we are introducing a novel, robust, cost effective and reliable method to construct nanostructures from micropowders. In addition to synthesizing Nb₂O₅ nanoparticles, the effect of different concentrations has also been discussed. Due to the increased demand for smaller particle sizes in different applications, a physical approach to minimize the particle sizes was applied.

2. EXPERIMENTAL

2.1. Materials

Nb₂O₅ micro powders, Ammonia (NH₃) and hydrofluoric acid (HF) (40%) were purchased from MERCK. Deionized water was used during experiments.

2.2. Preparation of Nb₂O₅ nanoparticles

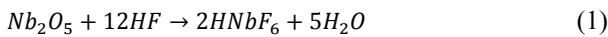
Nb₂O₅ nanoparticles were synthesized in two different methods. In the first method, initially Nb₂O₅ powder was dissolved in HF (40%) at 100°C in a Teflon beaker. After dissolving Nb₂O₅ in HF, a colorless solution was obtained which was diluted with deionized water until the corresponding concentration of Nb₂O₅ changed to 4

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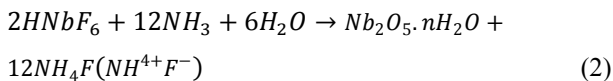
gr/lit. Similar processes were used to produce 3 gr/lit and 2 gr/lit concentrations. After that, ammonia solution was added to the solution until the pH of the solution tuned to 9 and a white precipitate of niobic acid ($Nb_2O_5 \cdot nH_2O$) was obtained. The white precipitate was washed with ethanol and DI water to remove F^- ion completely. Then the solution was filtered by paper. $Nb_2O_5 \cdot nH_2O$ precipitate was dried in an oven at $80^\circ C$ for 6h. In the following, to change amorphous $Nb_2O_5 \cdot nH_2O$ to crystallized Nb_2O_5 , amorphous Nb_2O_5 was calcinated at $580^\circ C$ for 30 min. The heating rate was $10^\circ C/min$.

2.3. Chemical Formula and Mechanism of Nanoparticles Formation

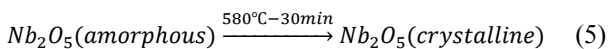
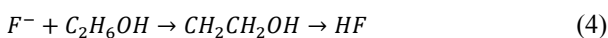
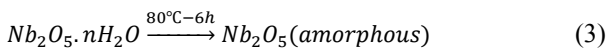
In this section, the chemical formula and mechanisms corresponding to each levels of formation is discussed. Initially, Nb_2O_5 micro powders were dissolved in HF and Nb-fluorocomplex compound was obtained (1):



After that, by adding ammonia solution to Nb-fluorocomplex, nucleation was occurred and a white precipitate of $Nb_2O_5 \cdot nH_2O$ was obtained (2):



At last, in order to remove fluorine ions (2), the white precipitate was washed by ethanol and deionized water (3). This process removed the fluorine ions from the structure and the fluorine ions were converted to HF which was dissolved and eliminated completely. Finally, $Nb_2O_5 \cdot nH_2O$ was heated at $80^\circ C$ for 6h to obtain amorphous Nb_2O_5 (4) and it was subsequently calcinated at $580^\circ C$ for 30min to convert it into crystalline form (5).



2.4. Preparation of Nb_2O_5 Nanoparticles Via Ultrasonic Assisted Method

In the second method, Nb_2O_5 powder was dissolved in hydrofluoric acid at $100^\circ C$ and stirred for 1h to obtain a colorless solution. The solution was diluted with deionized water until concentration changed to 4gr/lit. Similar processes were carried out to obtain 2 gr/lit and 3 gr/lit concentrations. The solution was ultrasonicated for one hour and aqueous ammonia solution was simultaneously added until the pH of solution was tuned to 9 and the white precipitate was obtained. Then the white precipitate was washed with ethanol and DI water to remove F^- ion completely until the pH was tuned to 7.

Afterwards, the solution was filtered by paper and dried at $80^\circ C$ for 6h to obtain amorphous Nb_2O_5 . The white precipitate was calcinated at $580^\circ C$ for 30 min while heating rate was fixed on $10^\circ C/min$.

2.5. Characterization

X-ray powder diffraction (XRD) analysis of the samples was carried out with Philips (pw 3710) X-ray diffractometer system with graphite monochromatized $Co\ k\alpha$ irradiation ($\lambda_{k\alpha}(Co) = 1.78901\text{ \AA}$). Field emission scanning electron microscopy (FESEM) was employed with Mira 3-XMU. Average particle sizes and standard derivation (SD) of nanoparticles were measured by Digimizer software. FT-IR spectra were measured by Pekin-Elmer (model: spectrum 400).

3. RESULT AND DISCUSSION

3.1. XRD analysis

Fig. 1 shows X-ray powder diffraction analysis of Nb_2O_5 after calcination at $580^\circ C$. Nb_2O_5 crystal structure is hexagonal and major peaks can be indexed as (100), (001), (101), (002), (102), (110), (111), (200) and (201), respectively. No characteristic peaks arising from possible impurities were detected. Considering the sharp peaks, Nb_2O_5 nanoparticles have high crystallinity. The crystalline size for 4gr/lit concentration has been calculated by Scherer formula,

$$D = \frac{k\lambda}{\beta \cos\theta} \quad (6)$$

where $k = 0.9$ and $\lambda_{k\alpha}(Co) = 1.78901$. Major peaks were indexed as (100), (001), (101) and (102) which were referred to average crystalline size of 30.2, 33.0, 22.9, and 20.4 nm, respectively.

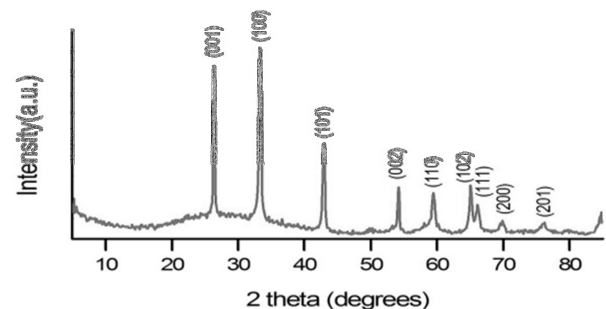


Figure 1. XRD pattern of Nb_2O_5 nanoparticles with 4gr/lit concentration without ultrasonication

3.2. FT-IR Analysis

FTIR (Fourier transform infrared) spectra were obtained in order to evaluate chemical composition of Nb_2O_5 . The bands at wave number of 3431 and 1626 cm^{-1} [23, 24] support the presence of OH^- group and it is due to the absorption of water from atmosphere during sample preparation. The strong band at 887 cm^{-1} is attributed to Nb-O

stretching vibration [25]. The band observed at 587 cm^{-1} can be correlated to Nb-O-Nb vibrations [26]

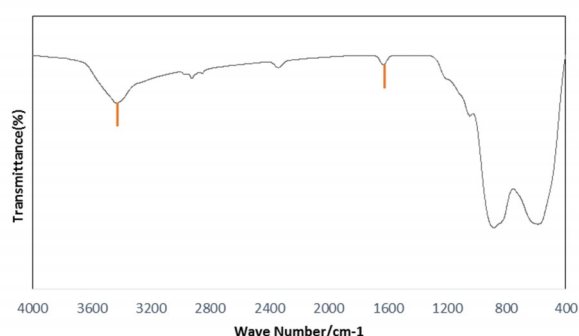


Figure 2. Transmission FT-IR spectra of Nb_2O_5 nanoparticle synthesized at 2 gr/lit

3.3. Effect of Concentration on Nb_2O_5 Nanoparticle Size

The crystallization behavior of Nb_2O_5 is influenced by the starting materials, the crystallization time, the impurities and their interaction with other compounds; so any changes in these factors may result in different grain size, average particle size and morphologies [19, 26]. In this research, the concentration was considered as optimization parameter, which results in different average particle sizes. Table 1 shows average particle sizes achieved by using suspension with different concentrations. Fig.3 illustrates FESEM images of Nb_2O_5 nanoparticles synthesized with different initial concentrations. Fig.3 (a), 3(b), and 3(c) are related to Nb_2O_5 nanoparticles synthesized in 4, 3 and 2 gr/lit, respectively, without ultrasonic assisted method. FESEM images demonstrate that synthesized Nb_2O_5 nanoparticles have spherical morphology and no sign of pores, sharpness or edge are visible on nanoparticle surfaces. Moreover, Nb_2O_5 nanoparticles are distributed homogeneously and they are uniform in size and shape.

TABLE 1. Average particle size of Nb_2O_5 in different concentrations, calcinated at 580°C , calculated at room temperature

| Concentrations | Average particle sizes without ultrasonication assisted method | Average particle sizes with ultrasonication assisted method |
|----------------|--|---|
| 4gr/lit | 70 | 68 |
| 3gr/lit | 57 | 52 |
| 2gr/lit | 49 | 41 |

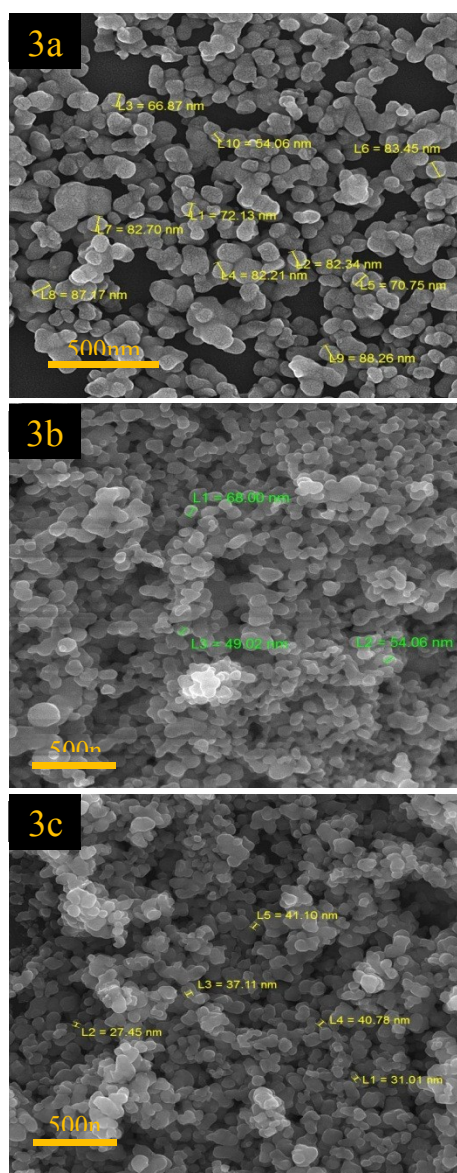


Figure 3. a) Nb_2O_5 nanoparticles with 4gr/lit concentration without ultrasonication assisted, b) Nb_2O_5 nanoparticles with 3gr/lit concentration without ultrasonication assisted c) Nb_2O_5 nanoparticles with 2gr/lit concentration without ultrasonication assisted

3.4. Effects of Ultrasonic Assisted Method on Nb_2O_5 Nanoparticle Size

Ultrasonic energy during the nucleation processes leads to cavitation, growth of the cavity and cavity bursting [22]. Therefore, due to the cavitation process, nucleation follows a different route and it may have an effect on nuclei. In order to investigate the sort of effects on particle sizes, FESEM images were considered. Figs. 4(a), 4(b), and 4(c) illustrate Nb_2O_5 nanoparticles synthesized in 4 gr/lit, 3 gr/lit, and 2 gr/lit suspensions through sonochemical method. As it can be seen, nanoparticles are entirely spherical, the borders are clearly distinguishable and they have been distributed

homogeneously. Average particle size of Nb₂O₅ nanoparticles synthesized by sonochemical method is decreased. Fig. 5 illustrates average particle sizes corresponding to various concentrations. Figures show that for 2, 3 and 4 gr/lit concentrations, the average particle sizes are 41, 52, and 68 nm, respectively.

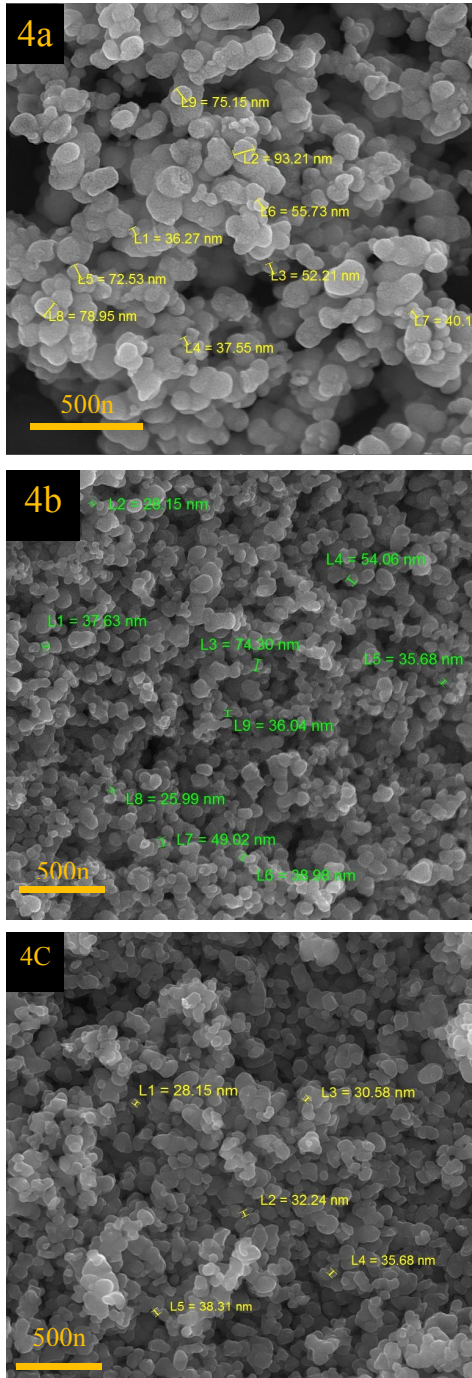


Figure 4. a) Nb₂O₅ nanoparticles with 4gr/lit concentration with ultrasonication assisted b) Nb₂O₅ nanoparticles with 3gr/lit concentration with ultrasonication assisted c) Nb₂O₅

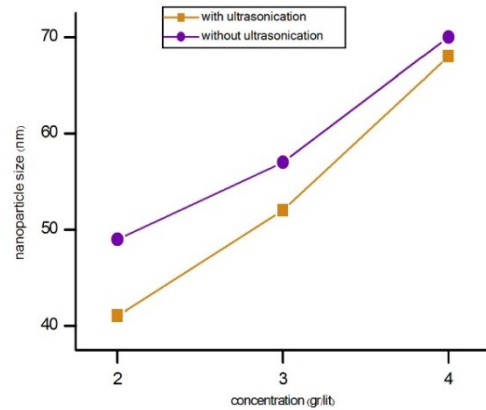


Figure 5. Nanoparticle size changes correspond to concentration

3.5. Particle Size Distribution

Particle sizes for the samples prepared in 2 gr/lit concentration with and without ultrasonic assisted reaction, are calculated by Digimizer software. Particle size distribution is illustrated in Fig. 6 As one can see in Fig. 6, ultrasonic assisting decrease the particle sizes. Standard derivation (SD) was calculated separately for each sample. SDs for 2 gr/lit with and without ultrasonic assisting are 10 and 9, respectively.

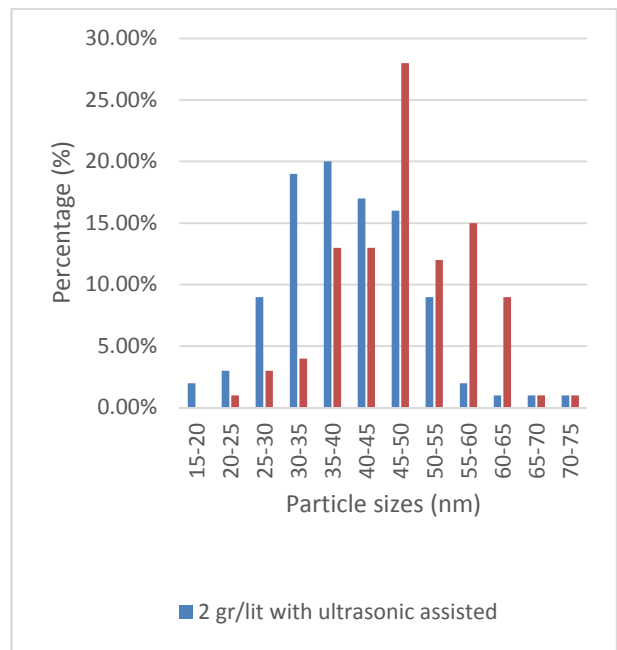


Figure 6. Particle size distribution for 2 gr/lit with and without ultrasonic assist

4. CONCLUSION

Nb₂O₅ nanoparticles were synthesized by chemical surfactant-free approach. The effect of ultrasonic

assistance and concentration on nanoparticle sizes were examined. Nb₂O₅ nanoparticles were characterized by FE-SEM, FT-IR and XRD analyses. Particle size distribution plot was presented and it decrease in particle sizes was validated. Synthesized nanoparticles are totally spherical and without pores, edges or sharpness. By decreasing initial concentration and using ultrasonic assisted approach, the particle size was decreased. It was shown that concentration value and ultrasonic energy play important roles in determining the final phase of the nanoparticles validating the decrease in particle sizes.

5. ACKNOWLEDGMENTS

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